

TurnLine

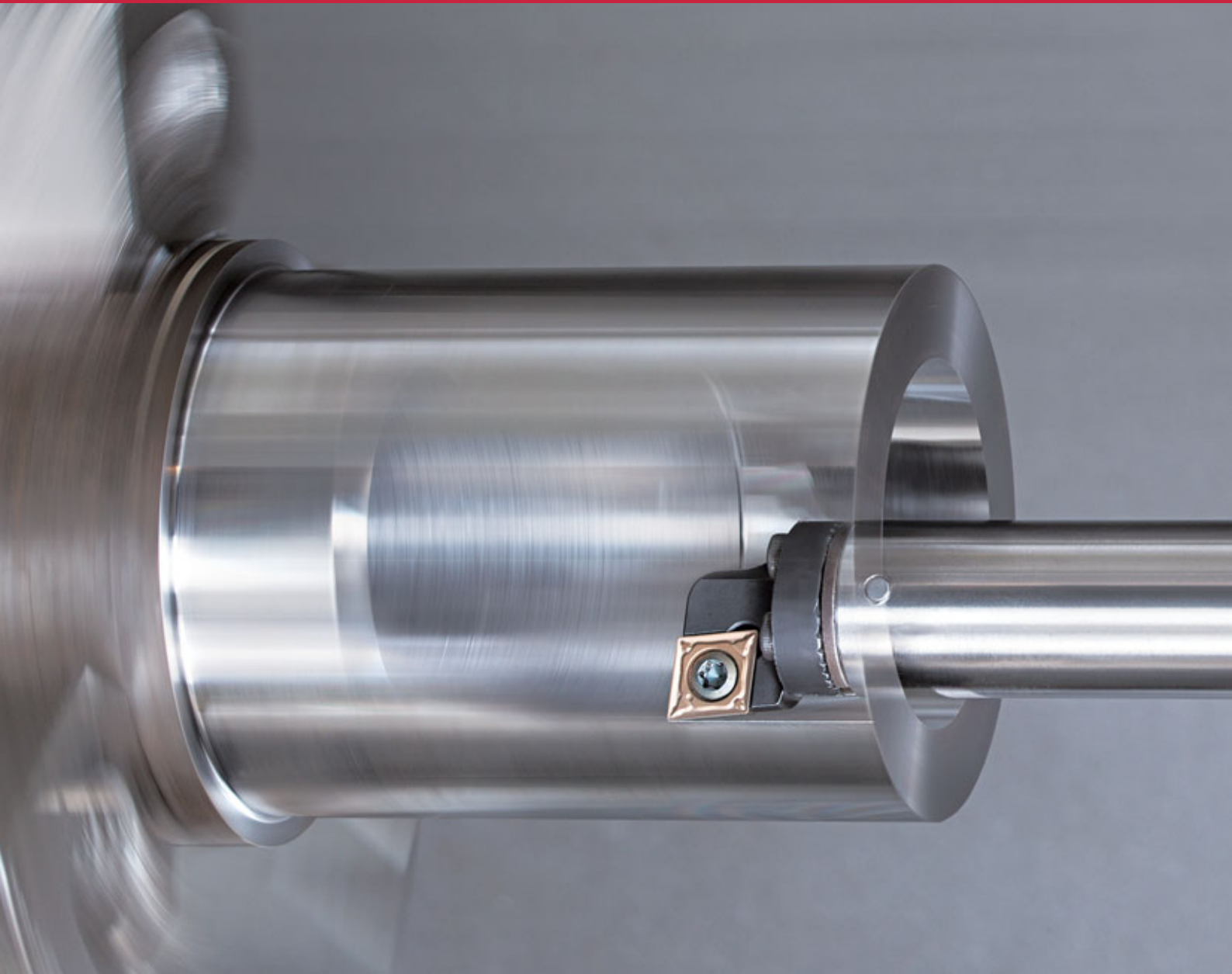
BOREMEISTER

www.tungaloy.com

Tungaloy Report No. 517S1-G



Vibration-Free Solution for Deep-Hole Boring
Expand **Center height set up device!**



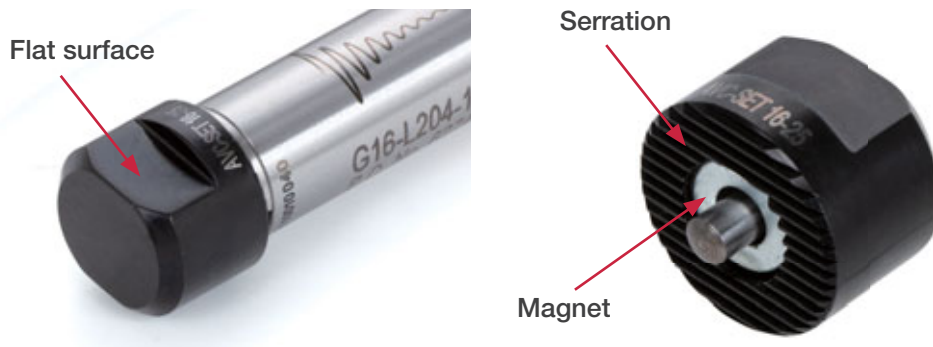
INDUSTRY 4.0
FEED the SPEED!



The ultimate solution for overcoming tool overhang challenges of up to $L/D = 10$

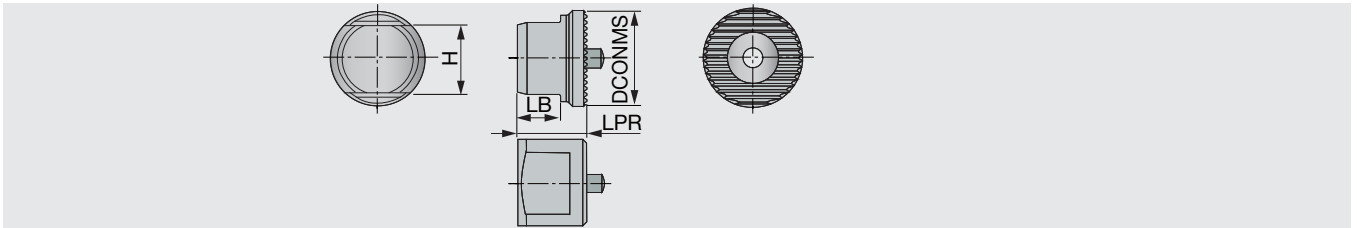
Center height positioning

Precise center height positioning is another important factor to achieve the right dimensional tolerances and surface finish. BoreMeister has no flats on its cylindrical shank to secure the tool center. Use a center height device and dial gauge to properly adjust the tool center height. Serrated head with magnetic core ensures fixed position of the head on the shank without screws.



AVC-SET

Center height set up device



Designation	DCONMS	H	LPR	LB	Applicable shank
AVC-SET 16-25	20	15	14.5	8.9	16, 20, 25
AVC-SET 32-60	29	16	17.5	11.43	32, 40, 50, 60

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